

# Level limit switch Series RN 3000 / 6000 Technical information / Instruction manual



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Subject to technical change
All dimensions in mm (inches).

We assume no liability for typing errors.

Different variations than specified are possible.

Please contact our technical consultants.



gi010106



#### Level limit switch Series RN 3000/6000 Technical information / Instruction manual



#### Safety notes / Technical support

#### Notes

- Installation, maintenance and commissioning must be carried out only by qualified technical personnel.
- The product must be used only in the manner outlined in this instruction manual.

#### Special attention must be paid to warnings and notes as follows:



#### WARNING

Relates to a caution symbol on the product and means, that a failure to observe the necessary precautions can result in death, serious injury and/or considerable material damage

	precautions can result in death, serious injury and/or considerable material damage.
	WARNING
į	Failure to observe the necessary precautions can result in death, serious injury and/or considerable material damage.
	This symbol is used, when there is no corresponding caution symbol on the product.
CAUTION	Failure to observe the necessary precautions can result in considerable material damage.

Safety symbols	
In manual and on product	Description
$\triangle$	CAUTION: refer to accompanying documents (manual) for details.
<del>_</del>	Earth (ground) Terminal
$\bigcirc$	Protective Conductor Terminal





# Level limit switch Series RN 3000/6000 Technical information / Instruction manual

# ROLF HEUN GMBH

#### Introduction

#### **Applications**

The ROTONIVO is an electromechanical Level limit switch and is used for level monitoring of bulk goods.

The units can be delivered with a wide range of Ex-approvals for use in Hazardous Areas.

They can be equipped for process over- and lowpressure and also for very high or low process temperatures.

Selected applications:

building materials industry

lime, styrofoam, moulding sand, etc.

food industry

milk powder, flour, salt, etc.

plastics industry

plastics granules etc.

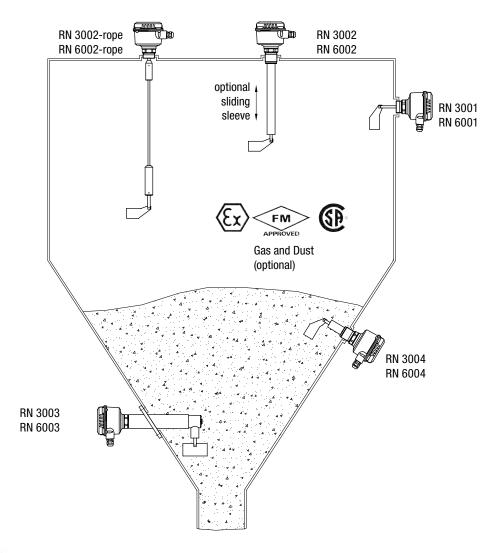
- timber industry
- chemical industry
- mechanical engineering

The ROTONIVO is normally screwed into the lateral container wall so that it is level with the filling height to be registered and monitored.

The device can also be mounted from the top of the container. In this case an extension piece is used to mount the probe level with the height to be registered.

The length of the probe can be up to 10m (394") with an extension tube or rope.

The use of a sliding sleeve for the version RN 3002 / 6002 is recommended so that the switch point can be changed easily during operation of the device.







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#### **Function**

A brushless synchronous motor drives a rotating measuring vane.

When the material level reaches the measuring vane, it is handicapped in its rotation. The motor is freely suspended within the housing. The caused reaction torque is used to operate a micro switch giving a signal output and to stop the motor (figure 2).

When the paddle becomes free again due to falling material level, a spring draws the motor back into his operating position, the micro switch returns to his initial position and the motor is switched on. The output signal is switched back (figure 1).

#### Option fail safe alarm

With the fail safe alarm it is possible to recognize a fault of the unit in time and to initiate an alarm relay. The following faults are observed:

- Motor
- Gear
- Electronic for motor power supply
- Supply voltage failure
- Defect of the connecting wires

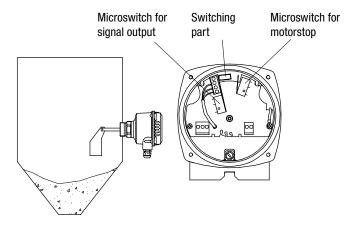


Figure 1

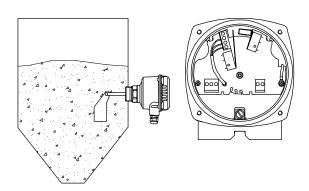


Figure 2





# Level limit switch Series RN 3000 / 6000 Technical information / Instruction manual



#### **Function**

#### Selection guide

	RN 3001 RN 6001	RN 3002 RN 6002	RN 3002-rope RN 6002-rope	RN 3003 RN 6003	RN 3004 RN 6004
Full detector	х	х	х	х	Х
Demand detector	Х		х*	Х	Х
Empty detector	х		X*	х	Х
Vertical mounting	х	х	X*		Х
Oblique from the top	Х	X**			Х
Horizontal mounting	х			х	Х
Oblique from the bottom	Х				Х

<sup>\*</sup> consider max. permitted mech. traction force

#### Shaft sealing and metal material

Application	Sealing material (1)			Metal material		Bearing	
	NBR	FPM (Viton)	PTFE (Teflon)	Aluminium	Stainless steel 1.4301/ SS 304	Stainless steel 1.4301/ SS 304	
Animal feed press			Х		х	х	
Synthetic granules, powders	Х			Х			
Salt			Х		х	x	
Dust filter (temp. up to 392°F)			х		х		
Dust filter (temp. up to 302°F)		Х			х		
Bitumen			х		х		
Cement	Х			Х			
Wood chip dryer			х		Х		
Pressure conveying vessel, 8bar			х		Х		
Sugar	Х			Х			
Flour	Х			Х			
Carbon black	Х			Х			

 $<sup>^{\</sup>mbox{\scriptsize (1)}}$  Used in version with process temperature and process pressure as following:

NBR: max 80°C and max. 0.8bar FPM (Viton): max. 150°C and max. 0.8bar PTFE (Teflon): max. 250°C/ 350°C and max. 0.8bar

max. 80°C/ 150°C/ 250°C and max. 5bar/ 10bar



<sup>\*\*</sup> only with option "bearing at tube end"

### Level limit switch Series RN 3000/6000

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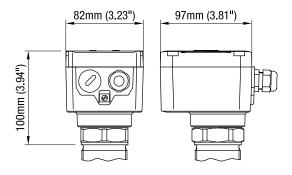


#### **Technical Data**

#### **Housing versions**

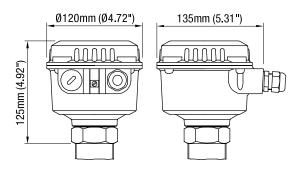
#### Series RN 3000

Standard



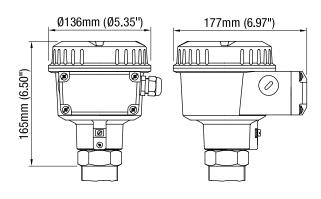
#### Series RN 6000

Standard



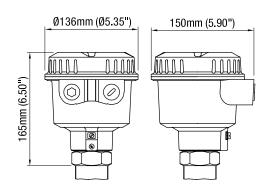
de

explosionproof with increased safety terminal box



d

flameproof / explosionproof





### Level limit switch Series RN 3000/6000

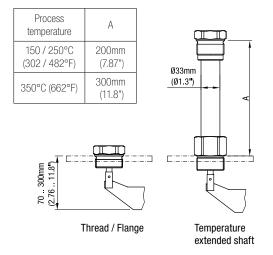
Technical information / Instruction manual



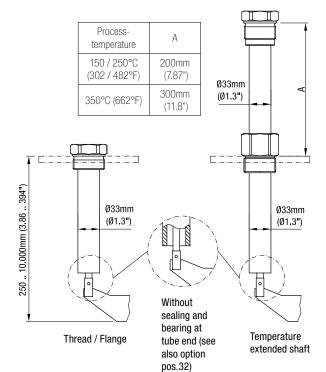
#### **Technical Data**

#### **Extensions**

#### RN 3001 RN 6001

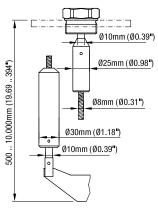


#### RN 3002 RN 6002



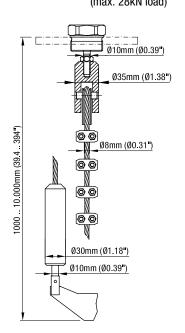
RN 3002 - rope RN 6002 - rope

Type standard (pos.1 C) (max. 4kN load)

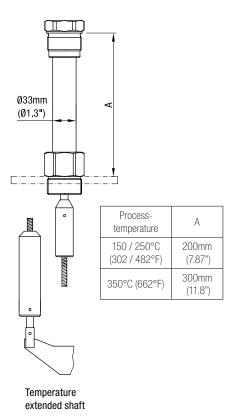


Thread / Flange

Type reinforced (pos.1 H) (max. 28kN load)



Thread / Flange

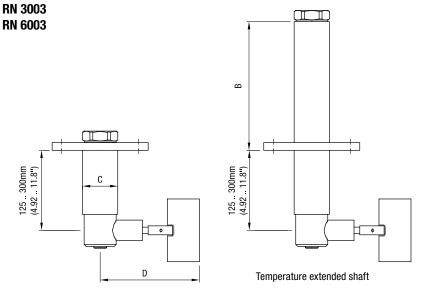


#### Level limit switch Series RN 3000/6000

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#### **Technical Data**

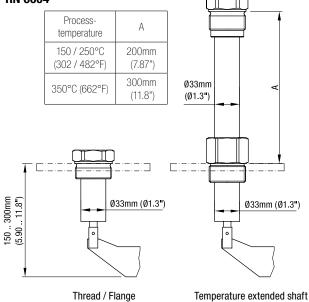


Process- temperature	В
80°C (176°F) 0.8 bar (11.6psi)	10mm (0.39")
80°C (176°F) 5/ 10bar (73/ 145psi)	75mm (2.95"))
150/ 250°C (302/ 482°F) 0,8/5/10 bar (11,6/73/145psi)	210mm (8.27")

Material	С
Steel	ø55mm (2.17")
Aluminium	ø60mm (2.36")

Vane	D
50mm xmm (1.97" x")	139mm (5.47")
98mm xmm (3.86" x")	187mm (7.36")

#### RN 3004 RN 6004

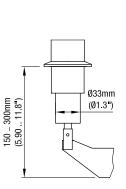


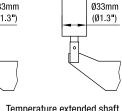


Α

Process-

temperature

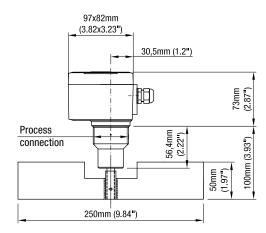




Thread / Flange Temperature extended starting Thread / Flange

Triclamp Temperature extended shaft Triclamp

#### RN 3005





ING. ROLF HEUN | Meß- Prüf- Regeltechnik GmbH | Hufeisen 16 | 21218 Seevetal/Hittfeld Tel: 04105-5723-0 | Fax: 04105-5723-66 | info@heun-messtechnik.com | www.heun-messtechnik.com

### Rotonivo<sup>®</sup>

### Level limit switch Series RN 3000/6000

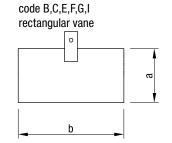
Technical information / Instruction manual



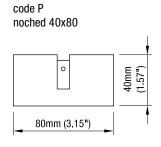
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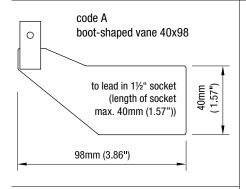
#### **Measuring vanes**

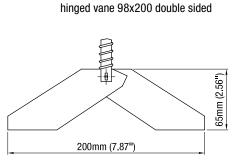
Code	Туре	a	b
B C E F G	rectangular rectangular rectangular rectangular rectangular	50mm (1.97") 50mm (1.97") 50mm (1.97") 98mm (3.86") 98mm (3.86")	98mm (3.86") 150mm (5.90') 250mm (9.84") 98mm (3.86") 150mm (5.90")
- 1	rectangular	98mm (3.86")	250mm (9.84')

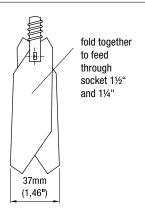


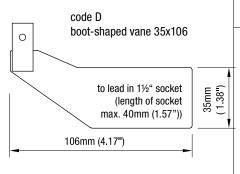
code K

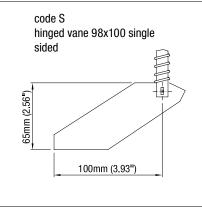


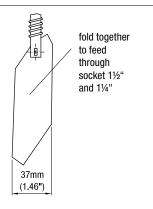


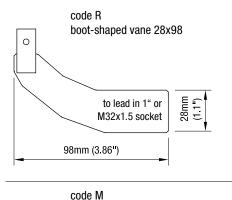


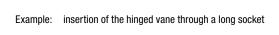


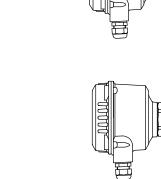


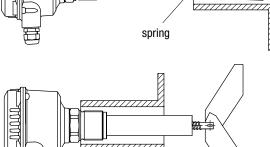


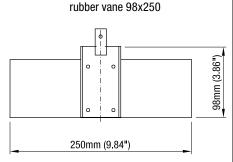














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### Level limit switch Series RN 3000/6000





#### **Technical Data**

#### Electrical data

Connection terminals	RN 3000 max. 1.5mm <sup>2</sup> (AWG 16) RN 6000 max. 4mm <sup>2</sup> (AWG 12)
Cable entry	20 x 1,5 screwed cable gland NPT 1/2" conduit connection NPT 3/4" conduit connection (only RN 6000)
Protection class	I
Installation category	III
Pollution degree	2

Electronics	AC version	DC version	Multivoltage version
Power supply	24V or 48V or 115V or 230V 50/60Hz	24V DC	24V DC or 115V 50/60Hz or 230V 50Hz
	All voltages ±15% (including 10% of EN 61010)	±15% (including 10% of EN 610	All voltages ±15% 010) (including 10% of EN 61010)
Installed load	max. 4VA	max. 2.5W	24V DC max. 2.5W 115V AC max. 4VA 230V AC max. 6VA
Signal output	RN 3000: Microswitch SPDT co	ntact:	max. 250V AC, 2A, 500VA (cosφ= 1) max. 300V DC, 2A, 60W
	RN 6000: Microswitch SPDT or	DPDT contact:	max. 250V AC, 5A, non inductive max. 30V DC, 4A, non inductive
Indicating light	_	Status of signal output by built-in LED	Status of signal output by built-in LED
Isolation		Power supply to signal output	ut: 2225 Vrms

Electronics	AC version with fail safe alarm	DC version with fail safe alarm
Power supply	24V or 48V or 115V oder 230V 50/60Hz	24V DC
	All voltages ±15% (including 10% of EN 61010)	±15% (including 10% of EN 61010)
Installed load	max. 5VA	max. 2.5W
Signal output	Relay and micro switch contact: RN 3000: max. 250V AC, 2A, 500VA ( $\cos \phi = 1$ ) max. 300V DC, 2A, 60W RN 6000: max. 250V AC, 5A, non inductive max. 30V DC, 4A, non inductive	
Indicating light	Status of signal output and alarm output by built-in LED	
Isolation	Power supply to signal and alarm output: 2225 Vrms	



# Level limit switch Series RN 3000 / 6000 Technical information / Instruction manual



#### **Technical Data**

#### Mechanical data

Housing	Aluminium housing, powdercoated, RAL 5010 gentian blue		
Degree of protection	RN 3000: IP 66 (EN 60529)		
	RN 6000: IP 66 (EN 60529), NEMA 4, Type 4		
	Types with process connection and extension in stainless steel:  IP 66 (EN 60529), NEMA 4X, Type 4X (not for: RN 600* with process temperature ≥ 150°C (302°F),  RN 6002 with sliding sleeve, RN 6003)		
Process connection	Material: aluminium or stainless steel, 1.4301 (304) and 1.4305 (303)  Thread: Metric or G (DIN 228) or NPT (tapered ANSI B 1.20.1) according to selection  Triclamp  Flanges: according to selection		
Vane shaft and measuring vane	Material: stainless steel, 1.4301 (304) and 1.4305 (303)		
Tolerance length "L"	± 10mm (± 0.39")		
Bearing	Ball bearing, dust-tight		
Sealing	Radial rotary shaft sealing		
	Material: NBR (Acrylnitril-Butadien-rubber) FPM (Viton) PTFE (Teflon)		
	See also selection guide on page G5.		
Friction clutch	Protects the gear unit against impacts of the measuring vane		
Speed of measuring vane	1 rotation or 5 rotations per minute		



### Level limit switch Series RN 3000/6000

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#### **Technical Data**

Overall weight (ca.)

RN 3000	<b>0</b> Version			Exte	nsion
80°C (176°F)			150/250/350°C (302/482/662°F)		
	Aluminium *	Steel *		Aluminium	Steel *
RN 3001	1.2kg (2.6 lbs)	1.5kg (3.3 lbs)	+1.2kg (+2.6 lbs)	-	-
RN 3002	1.3kg (2.9 lbs)	1.6kg (3.5 lbs)	+1.2kg (+2.6 lbs)	+1.3kg/m (+2.9 lbs per 39.3")	+2,7kg/m (+5.9 lbs per 39.3")
RN 3002-rope	2.1kg (4.6 lbs)	2.4kg (5.3 lbs	+1.2kg (+2.6 lbs)	-	+0,25kg/m (+0.6 lbs per 39.3")
RN 3003	3.7kg** (8.1 lbs)	6.1kg** (13.4 lbs)	+1.2kg (+2.6 lbs)	+0.4kg/100mm (+0.9 lbs per 3.93")	+0.6kg/100mm (+1.3 lbs per 3.93")
RN 3004	1.3kg (2.9 lbs)	1.6kg (3.5 lbs)	+1.2kg (+2.6 lbs)	+0.15kg/100mm (+0.3 lbs per 3.93")	+0.3kg/100mm (+0.7 lbs per 3.93")
RN 3005	1.3kg (2.9 lbs)	1.6kg (3.5 lbs)			

<sup>\*</sup> Process connection

<sup>\*\*</sup> Version with flange 150x150x12mm (5.9x5.9x0.47"), L=250mm (9.84") All weights are without flanges (except RN 3003) and smallest measuring vane.

RN 6000	Version			Exte	nsion
	80°C (176°F)		150/250/350°C (302/482/662°F)		
	Aluminium *	Steel *		Aluminium	Steel *
RN 6001	1.5kg (3.3 lbs)	1.8kg (4.0 lbs)	+12kg (+2.6 lbs)	-	-
RN 6002	1.6kg (3.5 lbs)	1.9kg (4.2 lbs)	+1.2kg (+2.6 lbs)	+1.3kg/m (+2.9 lbs per 39.3")	+2,7kg/m (+5.9 lbs per 39.3")
RN 6002-rope	2.4kg (5.3 lbs)	2.7kg (5.9 lbs)	+1.2kg (+2.6 lbs)	-	+0.25kg/m (+0.6 lbs per 39.3")
RN 6003	4.0kg** (8.8 lbs)	6.4kg** (14.1 lbs)	+1.2kg (+2.6 lbs)	+0.4kg/100mm (+0.9 lbs per 3.93")	+0.6kg/100mm (+1.3 lbs per 3.93")
RN 6004	1.6kg (3.5 lbs)	1.9kg (4.2 lbs)	+1.2kg (+2.6 lbs)	+0.15kg/100mm (+0.3 lbs per 3.93")	+0.3kg/100mm (+0.7 lbs per 3.93")

All mentioned weights are with Standard-housing.

By use of de-housing: +1.4kg (+3.1lbs)
d-housing: +1.0kg (+2.2lbs)



<sup>\*</sup> Process connection

<sup>\*\*</sup> Version with flange 150x150x12mm (5.9x5.9x0.47"), L=250mm (9.84") All weights are without flanges (except RN 6003) and smallest measuring vane.

### Level limit switch Series RN 3000/6000

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#### **Technical Data**

#### **Operating conditions**

**Ambient temp. (housing)** RN 3000: -20 .. +70°C (-4 .. +158°F)

RN 6000: -25 .. +60°C (-13 .. +140°F)

Version with heating of housing (pos. 26): RN 3000: -40 .. +70°C..(-40 .. +158°F) RN 6000: -40 .. +60°C..(-40 .. +140°F)

Process temperature  $-25 ... + 80^{\circ}\text{C}$   $(-13 ... + 176^{\circ}\text{F})$   $-25 ... + 150^{\circ}\text{C}^{*}$   $(-13 ... + 302^{\circ}\text{F})$ 

-25 .. +250°C\* (-13 .. +482°F) (220°C (428°F) for series RN 3000 with ATEX) -25 .. +350°C\* (-13 .. +662°F) (not for version RN 3003 / 6003, not for Ex-approvals)

Version with heating of housing (pos. 26):

-40 .. +80°C (-40 .. +176°F) -40 .. +150°C\* (-40 .. +176°F)

-40 .. +250°C\* (-40 .. +482°F)

-40 .. +350°C\* (-40 .. +662°F) (not for version RN 3003/ RN6003)

\* with temperature extended shaft

For versions with Ex-approvals: see remarks on page G28.

Min. powder density /	see section "Sensitivity" on page G27
Sensitivity	

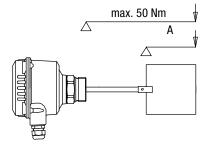
Signal delaySensor free -> coveredca. 1.3 secSensor covered -> freeca. 0.2 sec

Features of bulk material Hardly any limitations.

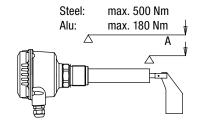
### Max. permitted mechanical torque

RN 3001 / 6001:

RN 3002/6002 RN 3004/6004:



A:



max. 50 Nm

Type RN 3003 / 6003 on request.

Protective measures in case of high loading: mounting of an protective canopy above the probe.

with reinforced measuring vane

Max. tractive force	RN 3002 / 6002-rope:	4kN (type standard)	28kN (type reinforced)
Max. process pressure	-0.5 +0.8bar (-6.8 11.6psi) or -0.8 +5 bar (-10.4 73psi) or -0.8 +10 bar (-10.4 145psi) For pressure over 0.8 bar (11.6psi) the Teflon sealing is used. For versions with Ex-approvals: see remarks on page G28.		used.
Relative Humidity	0-100%, suitable for outdo	or use	
Altitude	max. 2.000m (6.562ft)		





# Level limit switch Series RN 3000 / 6000 Technical information / Instruction manual

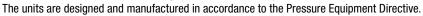


#### **Approvals**

	RN 3000 RN 6000				
General Purpose * (Ordinary Locations)	• •	CE FM CSA	EN 61010-1 (IEC/CB)		
Hazardous Locations *	• •	ATEX	Dust explosion		ATEX II 1/2 D
	•		Gas explosion	flameproof flameproof / increased safety	ATEX II 2G EEx d IIC ATEX II 2G EEx de IIC
	•	FM	Dust explosion		Cl. II, III Div. 1 Gr. E,F,G
	•		Gas explosion	flameproof	XP Cl. I Div. 1 Gr. B-D Cl. I Zone 1 AFx d IIC
	•		Gas explosion	flameproof / increased safety	Cl. I Zone 1 AEx de IIC
	•	CSA	Dust explosion		CI. II, III Div. 1 Gr. E,F,G Ex DIP A20/21
	•		Gas explosion	flameproof	XP Cl. I Div. 1 Gr. B-D Cl. I Zone 1 Ex d IIC
	•		Gas explosion	flameproof / increased safety	Cl. I Zone 1 Ex de IIC
		Detailed	allocation of types and e	lectronic modules to approvals: see	pricelist.
EMC	• •	EN 61320	6 -A1		

### Pressure Equipment Directive (97/23/EC)

The units are not subject to this directive, because they are classified as "pressure-keeping equipment" and do not have a pressurized housing (see Art.1, Abs. 2.1.4).





The unit is NOT intended for use as a "equipment part with safety function" (Art.1, Abs. 2.1.3). If the units should be used as "equipment part with safety function", please contact the manufacturer.

<sup>\*</sup> Depending on selected version in pricelist.

### Level limit switch Series RN 3000/6000

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#### **Options**

#### Weather protection cover

When the measuring device is used outdoors, the use of the weather-protection-cover is recommended. It protects the device from all atmospheric influences such as:

- rain water
- condensation water
- excessively high temperatures due to insolation
- excessively low temperatures in winter

Material: PE, weather and temperature stable

Not available for housing version d and de.



For use in Hazardous Locations: only permitted for Category 3 (zone 2 and 22) or Division 2.

	RN 3000	RN 6000
А	100mm (3.94")	130mm (5.12")
В	160mm (6.30")	200mm (7.87")
С	90mm (3.54")	125mm (4.92")

#### Sliding sleeve

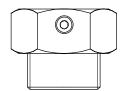
RN 3002 / 6002 Process connection and material as chosen

Version with selection code pos. 30: Only for applications without process pressure.

Varsian with salaction code nos. 21:

Not applicable for Ex-approvals.

Version with selection code pos. 31: For applications with process pressure. Sealing material to the extension tube: viton.



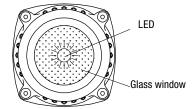
#### Mounting set

Screws and washers for fixing the unit on a flange.

### Glas window in lid (RN 6000)

To see the indicating light on the electronic module from outside.

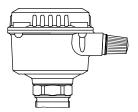
Not available for housing version d and de.



#### **Bulb in cable gland**

Bright indicating light seen from outside.

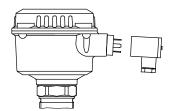
Not available for use in Hazardous Locations.



#### Plug 4-pole (incl. PE)

Used instead of cable gland.

Not available for use in Hazardous Locations and FM / CSA general purpose.





# Level limit switch Series RN 3000 / 6000 Technical information / Instruction manual



#### Mounting

#### **General Safety Instructions**



Improper installation may result in loss of process pressure.

### Chemical resistance against the medium



Materials of construction are choosen based on their chemical compatibility (or inertness) for general purposes. For exposure to specific environments, check with chemical compatibility charts before installing.

#### **Mechanical load**



The torque at the fastening spot must not exceed the specified ratings. See page G12 for details.

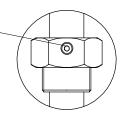
#### **Mounting location**

Keep away from incoming material and from silo walls.

The installation has to be carried out, that the sensor elements cannot hit the wall of the silo. The flow of the medium and fixtures in the container must be considered. This is especially important for extension length of more than 3000mm (118")

#### Sliding sleeve

Tighten both straining screws M8 with 20 Nm to obtain resistance against pressure



#### Flange mounting

A plastic seal must be used to tighten the flange.



#### Additional Safety Instructions for Hazardous Locations

#### **Installation regulations**

For devices to be used in Hazardous Locations the respective valid installation regulations must be observed.

ATEX:

The requirements of EN 50281-1-2 (e.g. regarding dust deposits and temperatures) must

be observed

#### Sparks

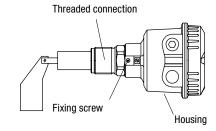
The installation has to be done in a way, that mechanical friction or impact does not cause sparks between the aluminium enclosure and steel.

#### Mounting instructions

#### **Rotatable housing**

The housing can be rotated against the threaded connection after mounting.

RN 6000: For the d- and de- housing:
Fixing screw must be unfastened
to enable rotation. Fix the screw
again, when the housing has the
right position.



#### Direction of the cable glands

When the unit is mounted from the side, ensure, that the cable glands face downwards and are closed to avoid water penetration into the housing.

#### Sealing

Seal the process connection thread with Teflon tape against process pressure.



ING. ROLF HEUN | Meß- Prüf- Regeltechnik GmbH | Hufeisen 16 | 21218 Seevetal/Hittfeld Tel: 04105-5723-0 | Fax: 04105-5723-66 | info@heun-messtechnik.com | www.heun-messtechnik.com

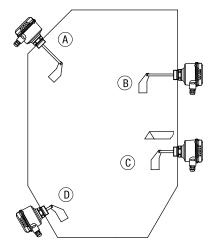
#### Level limit switch Series RN 3000/6000





#### Mounting

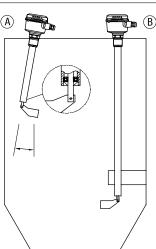
RN 3001 RN 6001



- Full detector vertical and oblique from the top max. "L" = 600 mm (23.62")
- B Full detector horizontal max. "L" = 300 mm (11.8")
- C Demand or empty detector horizontal max. "L" = 150 mm (5.9")
  Protective angle recommended depending on load.
- D Empty detector oblique from the bottom max. "L" = 150 mm (5.9")
  Protective angle recommended depending on load.

Horizontal mounting: Boot shaped vane recommended (min. mech. load, for the vane aligns to the movement of the material).

RN 3002 RN 6002



A Full detector vertical from the top max.  $_{n}L^{u} = 3.000 \text{ mm} (118^{u})$ 

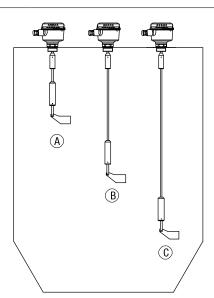
#### Remark:

Deviation upto max. 10° from vertical installation with option "Bearing at tube end" possible.

B Full detector vertical from the top max.  $_{\text{NL}}$ " = 10.000 mm (394")

Support from side recommended.

RN 3002-Rope RN 6002-Rope



- A Full detector vertical
- B Demand detector vertical
- C Empty detector vertical

max.  $_{\text{n}}\text{L}^{\text{u}} = 10.000 \text{ mm (394}^{\text{u}})$  Observe max. tractive force.



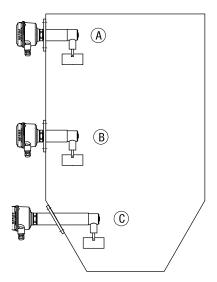
### Level limit switch Series RN 3000/6000

Technical information / Instruction manual



#### Mounting

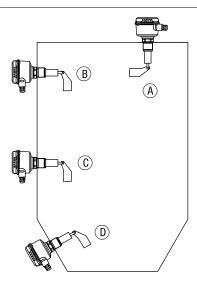
RN 3003 RN 6003



- A Full detector horizontal
- B Demand detector horizontal
- C Empty detector horizontal

Protective angle recommended depending on load.

RN 3004 RN 6004



- A Full detector vertical and oblique from the top
- B Full detector horizontal
- C Demand or empty detector horizontal Protective angle recommended depending on load.
- D Empty detector oblique from the bottom Protective angle recommended depending on load.

Horizontal mounting: Boot shaped vane recommended (min. mech. load, for the vane aligns to the movement of the material).





# Level limit switch Series RN 3000 / 6000 Technical information / Instruction manual



#### **Electrical installation**

#### **General Safety Instructions**

Handling	In the case of improper handling or handling malpractice, the electric safety of the device cannot be guaranteed.		
Installation regulations	The local regulations or VDE 0100 (Regulations of German Electrotechnical Engineers) must be observed.		
Fuse	Use a fuse as stated in the connection diagrams (see pages G21 and G23).		
RCCB protection	In the case of a fault, the supply voltage must be automatically switched off by a RCCB protection switch to protect against indirect contact with dangerous voltages.		
Power supply switch	A voltage disconnection switch must be provided near the device.		
Wiring diagram	The electrical connections are made in accordance with the wiring diagram.		
Supply voltage	Compare the supply voltage applied with the specifications given on the electronic module and name plate before switching the device on.		
Cable gland	Make sure that the screwed cable gland safely seals the cable and that it is tight (danger of water intrusion). Cable glands that are not used have to be sealed with a blanking element.		
Conduit system	In case of using a conduit system (with NPT thread) instead of a cable gland the regulations of the country where the unit is installed, must be observed. The conduit must have a tapered thread either NPT1/2" or NPT3/4" in accordance with the unit and ANSI B 1.20.1. Not used inlets must be closed tight with a meta blanking element.		
Field wiring cables	All field wirings must have insulation suitable for at least 250V AC. The temperature rating must be at least $90^{\circ}$ C ( $194^{\circ}$ F).		
Microswitch protection	Provide protection for microswitch contacts to protect the device against inductive load surges.		
Protection against static charging	The housing of the unit must be grounded to avoid static charging of the unit. This is particularly important for applications with pneumatic conveying and non-metallic containers.		



#### Additional Safety Instructions for Hazardous Locations

Extenal equipotential	RN 3000	RN 6000
bonding terminal		Connect to equipotential bonding of the plant

Field wiring

A strain relief must be provided for the field wiring cables, when the device is installed with the factory provided cable glands.





# Level limit switch Series RN 3000/6000 Technical information / Instruction manual



#### **Electrical installation**

Cable glands for ATEX Dust and Gas Hazardous Locations

#### General requirements:

The used entry devices and blanking elements must have an adequate type approval and a temperature range of at least  $-40^{\circ}$ C ( $-40^{\circ}$ F) to  $+80^{\circ}$ C ( $176^{\circ}$ F). In addition they shall be suitable for the conditions and correctly installed. Where applicable the provided original parts of the manufacturer must be used.

#### RN 6000:

#### Flameproof enclosure "d":

The cable entry devices of a flameproof enclosure "d" shall be of certified flameproof types of EEx "d" IIC, suitable for the conditions and correctly installed. Not used entries have to be closed with adequate blanking elements of certified flameproof types of EEx "d" IIC.

Increased Safety "e" ("de") and Dust Hazardous enclosures:

For increased safety "e" and dust hazardous applications, the cable entry devices and blanking elements are provided from the manufacturer and shall be in a certified type of explosion protection increased safety EEx "e" IIC or flameproof enclosure EEx "d" IIC. Not used entries have to be closed with adequate blanking elements of a certified increased safety type EEx "e" IIC or flameproof type EEx "d" IIC.

Conduit system for ATEX Dust and Gas Hazardous Locations

#### General requirements:

In addition the regulations of the country must be observed. The used flameproof seals and blanking elements must have an adequate type approval and a temperature range of at least  $-40^{\circ}$ C ( $-40^{\circ}$ F) to  $+80^{\circ}$ C ( $176^{\circ}$ F). In addition they shall be suitable for the conditions and correctly installed. Where applicable the provided original parts of the manufacturer must be used.

#### RN 6000:

Installation of a flameproof enclosure "d" with a conduit system:

In a conduit system single electric conductors are installed in a certified pipe system. This pipe system is in a flameproof construction as well. The flameproof enclosure "d" and the pipe system needs to be sealed from each other by a certified flameproof seal of a type EEx "d" IIC. This flameproof seals shall be installed directly in or at the conduit entries of the flameproof enclosure "d". Not used entries have to be closed with adequate blanking elements of a certified flameproof type EEx "d" IIC.

Conduit system for FM and CSA Dust and Gas Hazardous Locations

#### General requirements:

In addition the regulations of the country must be observed. The used flameproof seals and blanking elements must have an adequate type approval and a temperature range of at least  $-40^{\circ}$ C ( $-40^{\circ}$ F) to  $+80^{\circ}$ C ( $176^{\circ}$ F). In addition they shall be suitable for the conditions and correctly installed. Where applicable the provided original parts of the manufacturer must be used.

#### RN 6000:

Installation of a flameproof enclosure "d" with a conduit system:

In a conduit system single electric conductors are installed in a certified pipe system. This pipe system is in a flameproof construction as well. The flameproof enclosure "d" and the pipe system needs to be sealed from each other by a certified flameproof seal. Conduit entries of a flameproof enclosure "d" shall have installed the flameproof seal within 18 inches from the enclosure wall. Not used entries have to be closed with adequate blanking elements of a certified flameproof type AEx Cl.1 Div.1 A.

#### Commissioning

Commissioning only with closed lid.

#### Opening the lid



Units with Dust Explosion approval:

Before opening the lid take care, that no dust deposits or whirlings are present.

Do not remove the lid (cover) while circuits are alive.

#### RN 6000:



Units with flameproof GasExplosion approval (d-housing):

To prevent ignition of hazardous atmospheres, do not remove the lid (cover) while circuits are alive.



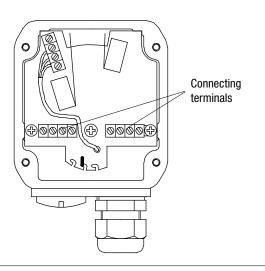
# Level limit switch Series RN 3000 / 6000 Technical information / Instruction manual

# ROLF HEUN GMBH

#### **Electrical installation**

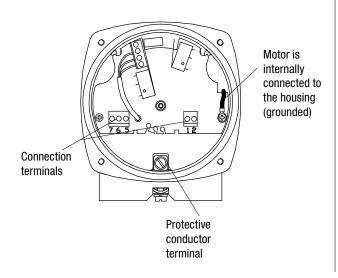
#### Connection

#### RN 3000: Standard housing



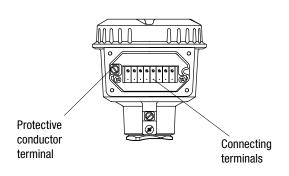
#### RN 6000: Standard and d-housing

Connection is done directly on the PCB



#### de-housing

Connection is done on the terminals inside the increased safety area.



### Level limit switch Series RN 3000/6000

Technical information / Instruction manual



#### **Electrical installation**

#### AC version DC version without fail safe

alarm

#### RN 3000:

#### Power supply AC version:

24V or 48V or 115V or 230V 50/60Hz max. 4VA

Supply voltage as selected (see type plate). All voltages  $\pm 15\%$  (including 10% of EN 61010) Fuse on power supply: max 10A

#### Power supply DC version:

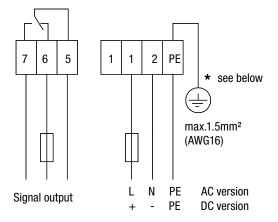
24V DC max. 2.5W

Voltage  $\pm 15\%$  (including 10% of EN 61010) Fuse on power supply: not necessary

#### Signal output:

Micro switch SPDT contact: max. 2\*50V AC, 2A, 500VA ( $cos\phi = 1$ ) max. 300V DC, 2A, 60W

Fuse on signal output: max 10A



Power supply

#### RN 6000:

#### **Power supply AC version:**

24V or 48V or 115V or 230V 50/60Hz max. 4VA

Supply voltage as selected (see name plate). All voltages  $\pm 15\%$  (including 10% of EN 61010) Fuse on power supply: max 10A

#### Power supply DC version:

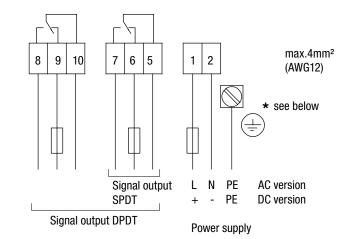
24V DC max. 2.5W

Voltage ±15% (including 10% of EN 61010) Fuse on power supply: not necessary

#### Signal output:

Micro switch SPDT or DPDT contact: max. 250V AC, 5A, non inductive; max. 30V DC, 4A, non inductive

Fuse on signal output: max 10A



#### Protection against static charching:

The PE terminal of the unit must be grounded to avoid static charging of the unit.

This is particularly important for applications with pneumatic conveying.



### Level limit switch Series RN 3000/6000

Technical information / Instruction manual



#### **Electrical installation**

#### Multivoltage

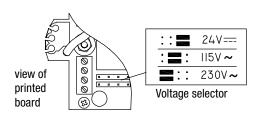
without fail safe alarm

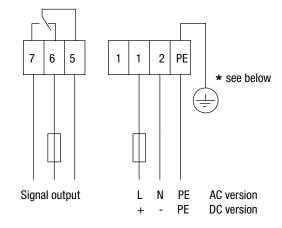
#### RN 3000:

#### Power supply:

24V DC max. 2.5W or 115V 50/60Hz max. 4VA or 230V 50Hz max. 6VA

Set the voltage-selector on the PCB to the desired voltage.





Power supply

#### Signal output:

Micro switch SPDT contact: max. 250V AC, 2A, 500VA ( $cos\phi = 1$ ) max. 300V DC, 2A, 60W

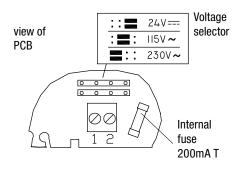
Fuse on signal output: max 10A

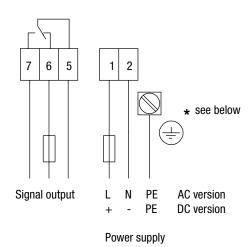
#### RN 6000:

#### Power supply:

24V DC max. 2.5W or 115V 50/60Hz max. 4VA or 230V 50Hz max. 6VA

Set the voltage-selector on the printed board to the desired voltage.





#### Signal output:

Micro switch SPDT contact: max. 250V AC, 5A, non inductive; max. 30V DC, 4A, non inductive;

Fuse on signal output: max 10A

#### Protection against static charching:

The PE terminal of the unit must be grounded to avoid static charging of the unit.

This is particularly important for applications with pneumatic conveying.



### Level limit switch Series RN 3000/6000

#### Technical information / Instruction manual



#### **Electrical installation**

### AC verwion DC version

RN 3000:

with fail safe alarm

Power supply AC version:

24V or 48V or 115V or 230V 50/60Hz max. 5VA

Supply voltage as selected (see name plate). All voltages  $\pm 15\%$  (including 10% of EN 61010)

#### **Power supply DC version:**

24V DC max. 2,5W

voltage ±15% (including 10% of EN 61010)

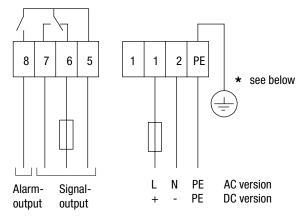
Signal output: Micro switch on terminal 5-6-7

Alarm output: Relay on terminal 8

Relay and Micro switch SPDT contact: max. 250V AC, 2A, 500VA ( $cos\phi=1$ )

max. 300V DC, 2A, 60W

Fuse on signal output: max 10A



Power supply

#### RN 6000:

#### **Power supply AC version:**

24V or 48V or 115V or 230V 50/60Hz max. 5VA

Supply voltage as selected (see name plate). All voltages  $\pm 15\%$  (including 10% of EN 61010)

#### Power supply DC version:

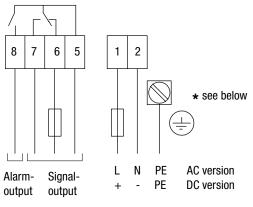
24V DC max. 2.5W voltage ±15% (including 10% of EN 61010)

Signal output: Micro switch on terminal 5-6-7

Alarm output: Relay on terminal 8

Relay and Micro switch SPDT contact: max. 250V AC, 5A, non inductive; max. 30V DC, 4A, non inductive;

Fuse on signal output: max 10A



Power supply

#### Protection against static charching:

The PE terminal of the unit must be grounded to avoid static charging of the unit.

 This is particularly important for applications with pneumatic conveying.



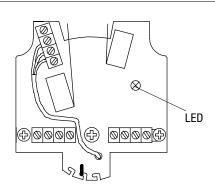
# ROLF HEUN GMBH

#### **Switching logic**

#### **RN 3000**

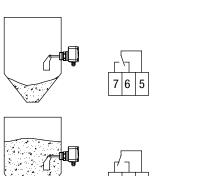
### LEDs on PCBs

DC and Multivoltage versions



#### Signal output

Versions without fail safe alarm







Multivoltage



DC



#### Alarm output

Versions with fail safe alarm

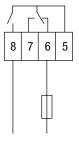
No fault	Fault
LED off	LED red
$\otimes$	-
8 7 6 5	8 7 6 5

#### **Connection example:**

Full detector with maximum safety:

The output signal opens in case of:

- · full signal or
- · failure of mains voltage or
- defect of the connection wires or
- defect unit



Signal output

#### Switching and timing behaviour:

If the vane is not covered, the rotating vane shaft will send pulses at 20 sec. intervals. In case of fault, the pulses are missed. After 30 sec. the alarm relay will open.

### Level limit switch Series RN 3000/6000

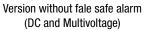
Technical information / Instruction manual

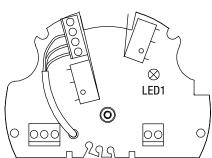


#### **Switching logic**

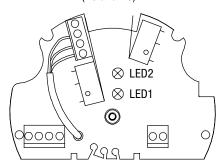
#### **RN 6000**

LEDs on PCBs

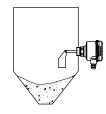


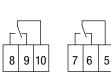


Version with fail safe alarm (AC and DC)



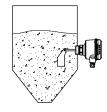
**Signal output** All versions







LED1









**Alarm output**Versions with
fail safe alarm

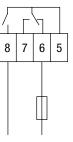
No fault	Fault
LED 2 off	LED 2 red
$\otimes$	
8 7 6 5	8 7 6 5

#### **Connection example:**

Full detector with maximum safety:

The output signal opens in case of:

- full signal or
- · failure of mains voltage or
- defect of the connection wires or
- · defect unit



Signal output

#### Switching and timing behaviour:

If the vane is not covered, the rotating vane shaft will send pulses at 20 sec. intervals. In case of fault, the pulses are missed. After 30 sec. the alarm relay will open.

### Rotonivo<sup>®</sup>

### Level limit switch Series RN 3000/6000

Technical information / Instruction manual



#### **Settings: Sensitivity / Maintenance**

### Adjustment of the spring

The spring is adjustable in 3 positions. It should be changed only if necessary.

"Fine": for light material

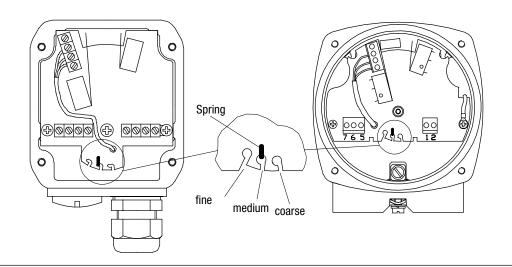
"Medium": suitable for nearly every material

"Coarse": for very sticky material

Factory setting is "medium".

The spring can be changed via small pliers.

RN 3000 RN 6000



#### **Sensitivity**

The table shows approximate values for the minimum densities, at which a normal function should be possible.

	*Minimum density in g/l = kg/m³ (lb/ft³) (without guarantee)				
Vane	Vane completely covered with bulk material		Bulk material covers the vane upto 100mm (3.93")		
	Spring adjustment		Spring adjustment		
	fine	medium (factory setting)	fine	medium (factory setting)	
Boot shaped vane 40x98	200 (12)	300 (18)	100 (60)	150 (9)	
Boot shaped vane 35x106	200 (12)	300 (18)	100 (60)	150 (9)	
Boot shaped vane 28x98	300 (18)	500 (30)	150 (9)	200 (12)	
Vane 50x98	300 (18)	500 (30)	150 (9)	250 (15)	
Vane 50x150	80 (4.8)	120 (7.2)	40 (2.4)	60 (3.6)	
Vane 50x250	30 (1.8)	50 (3)	15 (0.9)	25 (1.5)	
Vane 98x98	100 (60)	150 (9)	50 (3)	75 (4.5)	
Vane 98x150	30 (1.8)	50 (3)	15 (0.9)	25 (15)	
Vane 98x250	20 (1.2)	30 (1.8)	15 (0.9)	15 (0.9)	
Hinged vane 98x200	70 (4.2)	100 (60)	35 (2.16)	50 (3)	

The above mentioned data is a guideline and is for loose, non compacted material.

During the filling the bulk density can change (e. g. for fluidised material).

#### Maintenance

Generally the device requires no maintenance.



<sup>\*</sup>For versions with option 26 (heating of housing) the above mentioned data must be multipied by 1.5.

### Rotonivo<sup>®</sup>

### Level limit switch Series RN 3000/6000

Technical information / Instruction manual



#### **Notes for use in Hazardous Locations**

#### ATEX Zone classification

	Categorie	useable in zone
Dust applications	1 D	20, 21, 22
	2 D	21, 22
	3 D *	22
Gas applications	1 G	0, 1, 2
	2 G	1, 2
	3 G	2

in case of conductive dust additional requirements for the installation are necessary.

#### **General Notes**

Marking

Devices with EX approval are marked on name plate.

Process pressure for ATEX

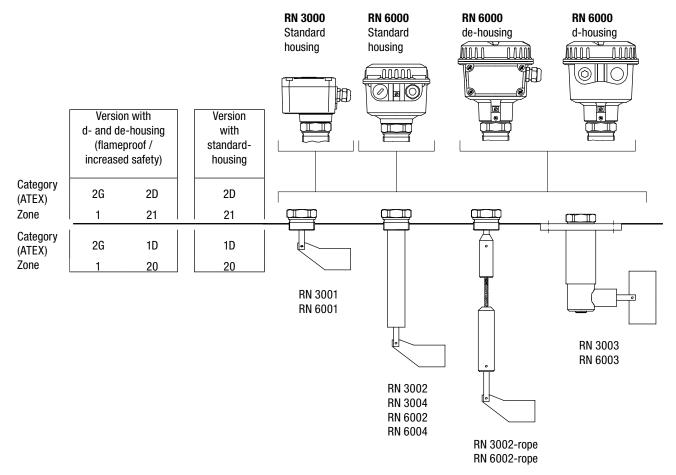
The device construction allows process over-pressure upto 0.8/5/10 bars (11.6/73/145psi) (see name plate). These pressures are allowed for test purposes. The definition of the ATEX is only valid for a container-over-pressure between -0.2..+0.1 bars (-2.9..+1.45psi).

For higher or lower pressures the approval is not valid.

Process and ambient temperature

The permitted temperature ranges are marked on the name plate.

#### Permitted zones (categories) for mounting in partition wall







# Level limit switch Series RN 3000/6000 Technical information / Instruction manual



#### **Notes for use in Hazardous Locations**

#### Max. Surface Temperature and Temperature Code

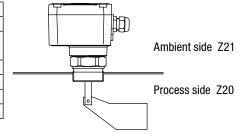
The temperature marking on the name plate refers to the instruction manual. In the following tables the relevant temperature ratings are shown.

The maximum surface temperature means the warmest area outside of the unit which can happen in failure case (according to EX definition). The temperature class means the warmest area anywhere outside or inside the unit which can happen in failure case (according to EX definition).

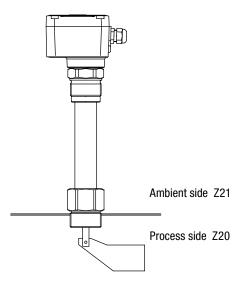
#### **RN 3000**

#### Ratings on the different versions

Enclosure directly mounted on the process connection			
Max. ambient	Max. process Process or ambient side *		
temperature	temperature	May audeoc tomorousture	
zone 21	zone 20	Max. surface temperature	
40°C (104°F)	50°C (122°F)	90°C (196°F)	
50°C (122°F)	60°C (140°F)	100°C (212°F)	
60°C (140°F)	70°C (158°F)	110°C (230°F)	
70°C (158°F)	80°C (176°F)	120°C (248°F)	



Enclosure mounted offset to the process connection			
Max. ambient	Max. process Process or ambient side *		
temperature zone 21	temperature zone 20	Max. surface temperature	
20110 21	90°C (194°F)	90°C (194°F)	
	100°C (212°F)	100°C (212°F)	
	110°C (230°F)	110°C (230°F)	
	120°C (248°F)	120°C (248°F)	
	130°C (266°F)	130°C (266°F)	
	140° C (284°F)	140° C (284°F)	
70°C (158°F)	150° C (302°F)	150° C (302°F)	
70 C(136 F)	160° C (320°F)	160° C (320°F)	
	170° C (338°F)	170° C (338°F)	
	180° C (356°F)	180° C (356°F)	
	190° C (374°F)	190° C (374°F)	
	200° C (392°F)	200° C (392°F)	
	210° C (410°F)	210° C (410°F)	
	220° C (428°F)	220° C (428°F)	



<sup>\*</sup> Whichever temperature is higher



# Level limit switch Series RN 3000 / 6000 Technical information / Instruction manual

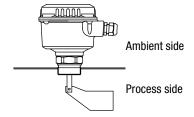


#### **Notes for use in Hazardous Locations**

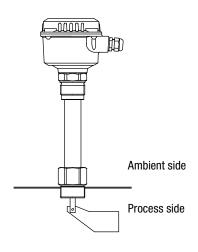
#### **RN 6000**

#### **Ratings on the different versions**

Enclosure directly mounted on the process connection				
May ambient	Max. ambient Max. process temperature	Process or ambient side *		
temperature		Max. surface temperature	Temperature class (division system)	Temperature class (zone system)
40°C (104°F)	60°C (140°F)	100°C (212°F)	T5	T5
50°C (122°F)	70°C (158°F)	110°C (230°F)	T4A	T4
60°C (140°F)	80°C (176°F)	120°C (248°F)	T4A	T4



Enclosure mounted offset to the process connection				
Max. ambient	Max. process	Process or ambient side *		
temperature	temperature	Max. surface temperature	Temperature class (division system)	Temperature class (zone system)
	90°C (194°F)	90°C (194°F)	T5	T5
	100°C (212°F)	100°C (212°F)	T5	T5
	110°C (230°F)	110°C (230°F)	T4A	T4
	120°C (248°F)	120°C (248°F)	T4A	T4
60°C (140°F)	130°C (266°F)	130°C (266°F)	T4	T4
	140° C (284°F)	140° C (284°F)	T3C	T3
	150° C (302°F)	150° C (302°F)	T3C	T3
	160° C (320°F)	160° C (320°F)	T3C	T3
	170° C (338°F)	170° C (338°F)	T3A	T3
	180° C (356°F)	180° C (356°F)	T3A	T3
	190° C (374°F)	190° C (374°F)	T3	T3
	200° C (392°F)	200° C (392°F)	T3	T3
	210° C (410°F)	210° C (410°F)	T2D	T2
	220° C (428°F)	220° C (428°F)	T2C	T2
	230° C (446°F)	230° C (446°F)	T2C	T2
	240° C (464°F)	240° C (464°F)	T2B	T2
	250° C (482°F)	250° C (482°F)	T2B	T2



<sup>\*</sup> Whichever temperature is higher